

## PACKAGING HOT MELT

SW5020

**Application:** For bonding purposes in packaging processes, e.g. for cartons, trays, folding boxes and paper bag handles.

**Characteristics:** Very good bonding capabilities with good thermal stability and temperature resistance, ideal for automated packaging lines. (Comparable to Technomelt 3183)

**Specification:**

|                               |                                 |
|-------------------------------|---------------------------------|
| Polymer basis                 | Ethylene-Vinyl Acetate          |
| Viscosity<br>at 160°C (mPa s) | 1,500 - 2,500                   |
| Softening point               | 110 - 115°C                     |
| Open time /25°C               | < 5 sec                         |
| Supply form                   | Yellow, translucent<br>granules |
| Application temperature       | 150 - 170 °C                    |

**Packaging & Storage:** in 25 kg kraft bag. 40 bags/ pallet  
Shelf life of 24 months, in original package, cool and dry (15-35°C).

**Remarks:** All data indicated are characteristics represented as average values. Our technical data sheets are revised to represent the latest information. This edition is valid on the date of compilation.

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