TECHNICAL DATA SHEET

PACKAGING

FREE BIRD 5020

Application: For bonding purposes in packaging processes, e.g. for cartons, trays, folding boxes and paper bag handles.

Characteristics: Very good bonding capabilities with good thermal stability and temperature resistance, ideal for automated packaging lines.

Specification:

Polymer basis	Ethylene-VInyl Acetate
Viscosity at 160°C (mPa s)	1,500 - 2,500
Softening point	110 - 115°C
Open time /25°C	< 5 sec
Supply form	Yellow, translucent granules
Application temperature	150 - 170 °C

Packaging & Storage: in 25 kg kraft bag. 40 bags/ pallet
Shelf life of 24 months, in original package, cool and dry (15-35°C).

Remarks: All data indicated are characteristics represented as average values. Our technical data sheets are revised to represent the latest information. This edition is valid on the date of compilation.

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